



HYLAC® GP74AS

Ravago Manufacturing Americas - Acrylonitrile Butadiene Styrene

Sunday, November 3, 2019

General Information

Product Description

ABS, General Purpose, Medium Impact, Anti-Static

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Antistatic
Features	• Antistatic • General Purpose • Medium Impact Resistance
Uses	• General Purpose
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012
Forms	• Pellets

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm ³	ISO 1183
Melt Mass-Flow Rate			ASTM D1238
200°C/5.0 kg	2.2	g/10 min	
230°C/3.8 kg	8.0	g/10 min	
Molding Shrinkage - Flow (0.125 in)	0.30 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	6960	psi	ISO 527-2
Tensile Strain (Break)	18	%	ISO 527-2
Flexural Modulus	328000	psi	ISO 178
Flexural Stress	11000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	7.1	ft-lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	203	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	189	°F	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+11	ohms	ASTM D257

Notes

¹ Typical properties: these are not to be construed as specifications.